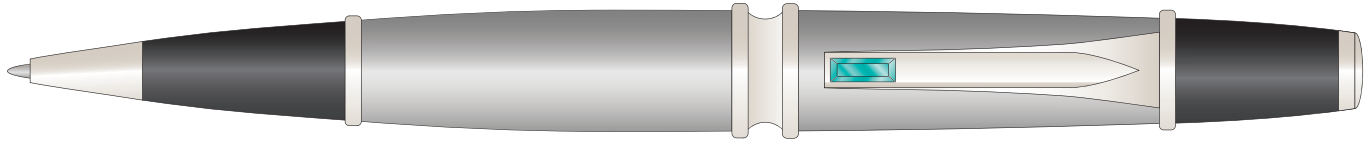


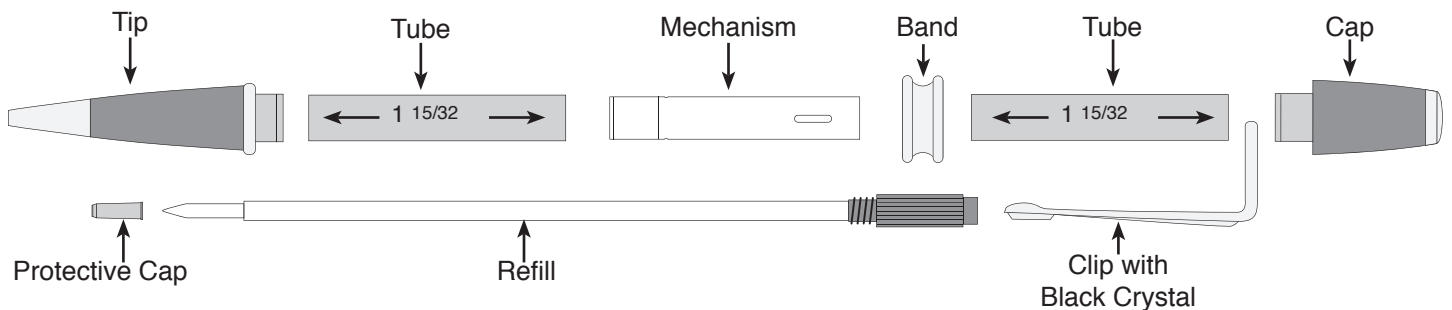
PATRIZIO Pen Kit



Required Accessories

- 7mm, Pen Mandrel
- 7mm Drill bit
- 3 Pcs. bushing set # 5938
- 7mm barrel trimmer
- Pen uses Cross® Refill
- 2 Part epoxy glue or Insta Cure (cyanoacrylate) Glue

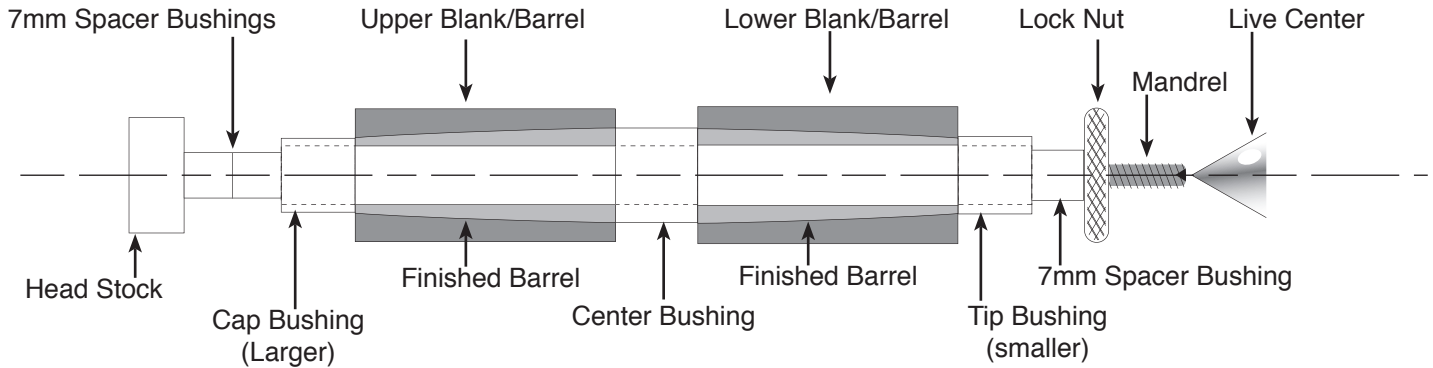
DIAGRAM A - Parts List



Preparing the Blank

- Cut Blanks to the size of the brass tube (add 1/16" for trimming)
- Drill 7mm holes through blanks
- Glue a tube inside each blank
- When glue dries, use a 7mm barrel trimmer to square the ends.
Take the wood down flush to the brass tube

DIAGRAM B - Turning the Blanks



Turning The Blanks

- Mount the bushings and blanks onto the mandrel according to the diagram.
- Turn the wood down close to the size of the bushings. Sand the wood down to the bushing diameter
- Finish the wood with your choice of polish. Take the wood down flush to the brass tube

Assembly

NOTE: Layout Finished parts according to Diagram A

- Press the tip into the smaller dia. of the lower barrel
- Press the mechanism into the opposite end of the barrel. Stop at the indentation line.
- Remove the protective cap off the refill. Insert and screw in the refill through the mechanism.
- Insert the center band over the chrome end of the mechanism.
- Insert the clip into the projection on the end cap. Press into smaller dia. of the upper barrel.
- Insert the upper barrel over mechanism. Twist the barrel clockwise to extend the refill.

DIAGRAM C - 3 Bushings Set

