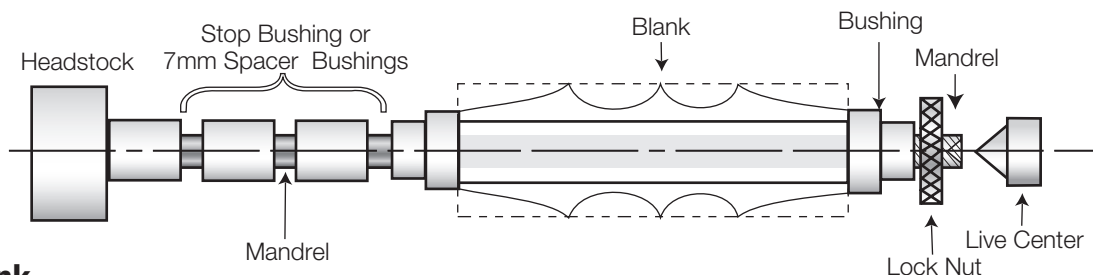


DIAGRAM B / TURNING THE BLANK



Turning the Blank

- Place 7MM spacer bushings on the mandrel. Then one kit bushing, large diameter facing blank. Then the wood blank, and the other bushing, large diameter facing blank. Use additional bushings to fill up the space on the mandrel. Thread on the knurled lock nut. Engage the tail stock with the live center snug into the mandrel shaft. Lock it in place (Do not over tighten, it may damage the mandrel). Hand tighten the knurled lock nut to secure the blank from spinning on the shaft.
- Turn the blank to the design of your choice. It is not necessary to turn the wood flush to meet the bushings diameter. Be creative and design your own unique cigar punch profile.
- Sand and Finish with product of your choice.

Assembly

- Line up parts according to Diagram 'A-1'.
- Press the Cutter (Cutter Screwed onto the Coupler) Assembly into the Bottom end of the barrel.
- Unscrew Ejector Cap. Be sure and retain Ejector spring (under the cap) and remove ejector shaft.
- Now Press in just the ejector guide.
- 5HDHPEOHKHBFK Assembly. (Put the Ejector shaft in through the open bottom of the tube and allow threaded portion to Protrude past the Ejector Guide. You may find it necessary to unscrew the cutter and use a small rod to keep the ejector shaft pushed through the Ejector Guide. Place the Spring over the threaded end of the Ejector Shaft and screw on the Ejector Cap.
- 1RBEDBUHDBWBURULWHLFBFKWDGDLKWOWSDGEMRQ
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Diagram C / Bushings

