

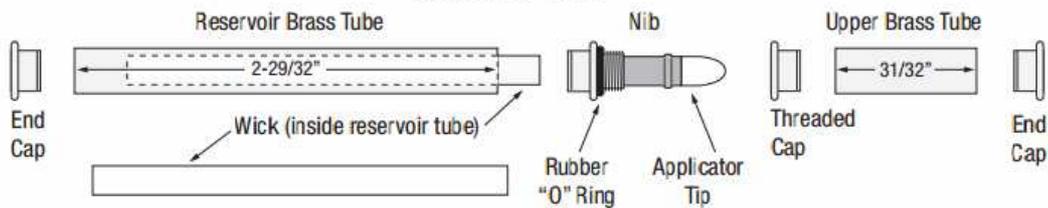


## Perfume Pen Kits Assembly Instructions

### REQUIRED ACCESSORIES

- 7mm Pen Mandrel
- 5/16" Drill Bit
- 3-piece Bushing Set #2187
- Universal Pen Blank Squaring Jig, Disc Sander or Belt Sander
- Insta-cure (cyano acrylate) glue or 2-part epoxy glue

DIAGRAM A • Parts



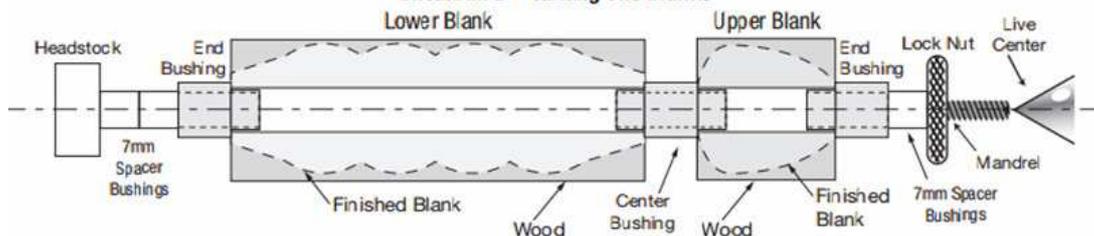
### PREPARING THE BLANKS

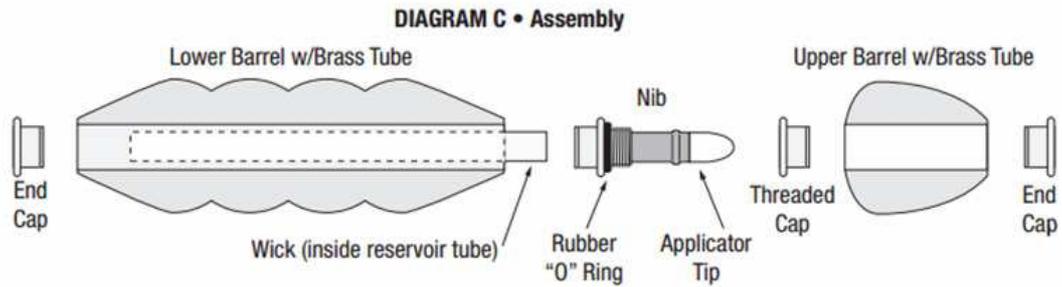
- Cut a 3/4" (or larger) square blank to the length of the tubes included in the kit. Add 1/16" for squaring off.
- Drill a 5/16" hole through in the center of each wood blank.
- Apply epoxy or gap filling cyano acrylate (super glue) to the tubes and insert into the blank with a twisting motion, spreading glue evenly. Center the tube within the blank and allow to dry.
- Trim each blank using a Universal Pen Blank Squaring Jig.

### TURNING THE BLANKS

- Install 7mm pen-making mandrel on the lathe, and live center onto tailstock. Refer to DIAGRAM B.
- Place two or three spacer bushings on the mandrel. Place one end bushing on the mandrel, followed by the prepared reservoir blank.
- Insert the center bushing on mandrel, followed by the upper blank. Insert the second end bushing. Add one or more spacer bushings.
- Thread the lock nut hand tight onto the 7mm mandrel. Do not overtighten the lock nut, it could damage the mandrel.
- Bring tailstock snug to the mandrel and lock it into place. Tighten the lock nut for turning.
- Using sharp tools, turn the blank down. Sand the blanks to the size of the bushings.
- Finish the blank with your choice of polish.

DIAGRAM B • Turning The Blanks





### **PERFUME APPLICATOR ASSEMBLY**

- Line up the pen parts according to the DIAGRAM C.
- Insert the end cap into the bottom of the reservoir tube and press in.
- Pull white applicator tip out and press in the nib.
- Insert threaded cap into the upper brass tube and press in.
- Insert top end cap into opposite end of upper tube and press.
- Parts should screw together freely. Be sure the rubber “O” Ring is mounted between the two sections.

### **Loading the Applicator with Perfume**

- Dip the applicator tip while in the pen, into the perfume bottle and hold it for one minute. This will soak up the perfume. The white applicator tip will swell and stay in place when filled with liquid.
- Before refilling the pen, clean applicator tip by soaking it in household type alcohol.